

SAFETY DATA SHEET



Additive C81

MSDS no. AA04104-0000315101

In accordance with the Standard for Classification and Labeling of Chemical Substance and Safety Data Sheet,
Article 10 Paragraph 1

Section 1. Chemical product and company identification

A. **Product name** : Additive C81
Product code : 03151-01

B. Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Industrial use only.
Metal working fluids
Additive

Uses advised against

Consumer use.

C. **Manufacturer** : BLASER SWISSLUBE AG
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Switzerland
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E-Mail: contact@blaser.com

Importer/ Distributor : Blaser Swissslube Korea Inc.
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Section 2. Hazards identification

A. **Hazard classification** : Not classified.
This product was evaluated in accordance with the Industrial Safety and Health Act and the Chemical Control Act, and determined to be 'not classified'.

B. GHS label elements, including precautionary statements

Signal word : No signal word.

Hazard statements : No known significant effects or critical hazards.

Precautionary statements

Prevention : Not applicable.

Response : Not applicable.

Storage : Not applicable.

Disposal : Not applicable.

Section 2. Hazards identification

C. Other hazards which do not result in classification : None known.

Section 3. Composition/information on ingredients

Substance/mixture : Mixture
Other means of identification : Not available.

Ingredient name	Classification	Identifiers	%
Lubricating oils (petroleum), C15-30, hydrotreated neutral oil-based	ASPIRATION HAZARD - Category 1	CAS: 72623-86-0	≥50 - ≤55

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

- A. Eye contact** : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Continue to rinse for at least 10 minutes. Check for and remove any contact lenses. Get medical attention if irritation occurs.
- B. Skin contact** : Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur.
- C. Inhalation** : Avoid breathing vapor or mist. Get medical attention if symptoms occur. Remove victim to fresh air and keep at rest in a position comfortable for breathing.
- D. Ingestion** : Wash out mouth with water. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Do not induce vomiting unless directed to do so by medical personnel. Get medical attention if symptoms occur.
- E. Notes to physician** : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
- Specific treatments** : No specific treatment.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

- A. Extinguishing media**
- Suitable extinguishing media** : Use an extinguishing agent suitable for the surrounding fire.
- Unsuitable extinguishing media** : None known.
- B. Specific hazards arising from the chemical** : In a fire or if heated, a pressure increase will occur and the container may burst.
- Hazardous thermal decomposition products** : No specific data.

Section 5. Fire-fighting measures

- C. Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.
- Special precautions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

Section 6. Accidental release measures

- A. Personal precautions, protective equipment and emergency procedures** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Put on appropriate personal protective equipment.
- B. Environmental precautions** : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
- C. Methods and materials for containment and cleaning up**
- Small spill** : Stop leak if without risk. Move containers from spill area. Absorb with an inert material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
- Large spill** : Stop leak if without risk. Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Dispose of via a licensed waste disposal contractor. Contain and collect spillage with non-combustible, absorbent material e. g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations.

Section 7. Handling and storage

- A. Precautions for safe handling**
- Protective measures** : Put on appropriate personal protective equipment (see Section 8).
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
- B. Conditions for safe storage, including any incompatibilities** : Store between the following temperatures: 0 to 40°C (32 to 104°F). Shelf life: 24 months. Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

- A. Control parameters**
- Occupational exposure limits**

Ingredient name	Exposure limits
None.	

Biological exposure indices

No exposure indices known.

Section 8. Exposure controls/personal protection

- B. Appropriate engineering controls** : Good general ventilation should be sufficient to control worker exposure to airborne contaminants.
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.
- C. Personal protective equipment**
- Respiratory protection** : A respirator is not needed under normal and intended conditions of product use. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators.
- Eye protection** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.
- Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved before handling this product.
- Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Section 9. Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

- A. Appearance**
- Physical state** : Liquid.
- Color** : Brown.
- B. Odor** : Faint odor.
- C. Odor threshold** : Not available.
- D. pH** : Not applicable.
- E. Melting/freezing point** : Not available.
- F. Boiling point or initial boiling point and boiling range** : Not available.
- G. Flash point** : Open cup: 158°C (316.4°F)
- Fire point** : Not available.
- H. Evaporation rate** : Not available.
- I. Flammability (solid, gas)** : Not available.
- J. Lower and upper explosive (flammable) limits** : Not available.
- K. Vapor pressure** : Not available.
- L. Solubility in water** : Not available.
- Miscible with water** : No.
- M. Vapor density** : Not available.
- N. Relative density** : Not available.
- Density** : 0.98 g/cm³ [20°C (68°F)]

Section 9. Physical and chemical properties

- O. Partition coefficient: n-octanol/water** : Not applicable.
- P. Auto-ignition temperature** : Not available.
- Q. Decomposition temperature** : Not available.
- R. Viscosity** : Dynamic (room temperature): Not available.
Kinematic (room temperature): Not available.
Kinematic (40°C (104°F)): 36 mm²/s (36 cSt)
- Flow time (ISO 2431)** : Not available.
- S. Molecular weight** : Not applicable.

Particle characteristics

- Median particle size** : Not applicable.

Section 10. Stability and reactivity

- A. Chemical stability** : Shelf life: 24 months.
- Possibility of hazardous reactions** : Under normal conditions of storage and use, hazardous reactions will not occur.
- B. Conditions to avoid** : No specific data.
- C. Incompatible materials** : No specific data.
- D. Hazardous decomposition products** : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

A. Information on the likely routes of exposure

Not available.

Potential acute health effects

- Inhalation** : No known significant effects or critical hazards.
- Ingestion** : No known significant effects or critical hazards.
- Skin contact** : No known significant effects or critical hazards.
- Eye contact** : No known significant effects or critical hazards.

Over-exposure signs/symptoms

- Inhalation** : No specific data.
- Ingestion** : No specific data.
- Skin contact** : No specific data.
- Eye contact** : No specific data.

B. Health hazards

Acute toxicity

Product/ingredient name

Lubricating oils (petroleum), C15-30,
hydrotreated neutral oil-based

-

Result

Rat - Oral - LD50

>5000 mg/kg

Rabbit - Dermal - LD50

>2000 mg/kg

- Conclusion/Summary [Product]** : Not available.

Section 11. Toxicological information

Skin corrosion/irritation

Not available.

Conclusion/Summary [Product] : Not available.

Serious eye damage/eye irritation

Not available.

Conclusion/Summary [Product] : Not available.

Respiratory corrosion/irritation

Not available.

Conclusion/Summary [Product] : Not available.

Respiratory or skin sensitization

Not available.

Skin

Conclusion/Summary [Product] : Not available.

Respiratory

Conclusion/Summary [Product] : Not available.

CMR - ISHA Article 42 Occupational Exposure Limits

Not available.

Germ cell mutagenicity

Not available.

Conclusion/Summary [Product] : Not available.

Carcinogenicity

Not available.

Conclusion/Summary [Product] : Not available.

Reproductive toxicity

Not available.

Conclusion/Summary [Product] : Not available.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Section 11. Toxicological information

Product/ingredient name

Lubricating oils (petroleum), C15-30,
hydrotreated neutral oil-based

Result

ASPIRATION HAZARD - Category 1

Potential chronic health effects

Not available.

Conclusion/Summary [Product] : Not available.

General : No known significant effects or critical hazards.

Carcinogenicity : No known significant effects or critical hazards.

Mutagenicity : No known significant effects or critical hazards.

Reproductive toxicity : No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Product/ingredient name	Oral (mg/kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/l)
Lubricating oils (petroleum), C15-30, hydrotreated neutral oil-based	N/A	2500	N/A	N/A	N/A

Section 12. Ecological information

A. Ecotoxicity

Not available.

Conclusion/Summary [Product] : Not available.

B. Persistence and degradability

Not available.

Conclusion/Summary [Product] : Not available.

C. Bioaccumulative potential

Not available.

D. Mobility in soil

Soil/Water partition coefficient : Not available.

E. Other adverse effects

No known significant effects or critical hazards.

Section 13. Disposal considerations

- A. Disposal methods** : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.
- B. Disposal precautions** : This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	UN	IMDG	IATA
A. UN number	Not regulated.	Not regulated.	Not regulated.
B. UN proper shipping name	Not regulated.	Not regulated.	Not regulated.
C. Transport hazard class(es)	Not regulated.	Not regulated.	Not regulated.
D. Packing group	Not regulated.	Not regulated.	Not regulated.
E. Environmental hazards	No.	No.	No.

- F. Special precautions for user** : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according to IMO instruments : Not available.

Section 15. Regulatory information

A. Regulation according to ISHA

ISHA article 117 (Harmful substances prohibited from manufacture) : None of the components are listed.

ISHA article 118 (Harmful substances requiring permission) : None of the components are listed.

Article 2 of Youth Protection Act on Substances Hazardous to Youth : Not applicable.

Exposure Limits of Chemical Substances and Physical Factors

None of the components have an OEL.

Section 15. Regulatory information

ISHA Enforcement Regs : None of the components are listed.

Annex 19 (Exposure standards established for harmful factors)

ISHA Enforcement Regs : None of the components are listed.

Annex 21 (Harmful factors subject to Work Environment Measurement)

ISHA Enforcement Regs : The following components are listed: metal working fluids: oil mist, mineral

Annex 22 (Harmful Factors Subject to Special Health Check-up)

Standard of Industrial Safety and Health : None of the components are listed.

Annex 12 (Hazardous substances subject to control)

B. Regulation according to Chemicals Control Act

Article 11 (TRI) : None of the components are listed.

Article 18 Prohibited (K-Reach Article 27) : None of the components are listed.

Article 19 Candidate substances subject to authorization (K-Reach Article 25) : None of the components are listed.

Article 19 Subject to authorization (K-Reach Article 25) : None of the components are listed.

Article 20 Toxic Chemicals (K-Reach Article 20) : Not applicable

Article 20 Restricted (K-Reach Article 27) : None of the components are listed.

Article 39 (Accident Precaution Chemicals)
Not listed.

MoE 2021-51 - Regulations on the quantity of toxic substances, restricted substances, prohibited substances and permitted substances

Not listed.

Existing Chemical Substances Subject to Registration : None of the components are listed.

C. Dangerous Materials Safety Management Act : **Class:** Class 4 - Flammable Liquid
Item: 5. Class 3 petroleum - Water-insoluble liquid
Threshold: 2000 L
Danger category: III
Signal word: Contact with sources of ignition prohibited

D. Wastes regulation : Dispose of contents and container in accordance with all local, regional, national and international regulations.

E. Regulation according to other foreign laws

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals

Section 15. Regulatory information

Not listed.

Montreal Protocol

Not listed.

Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

Inventory list

Republic of Korea : All components are listed or exempted.

Section 16. Other information

- A. References** : - Registry of Toxic Effects of Chemical Substances
- United States Environmental Protection Agency ECOTOX
- B. Date of issue/Date of revision** : 2026년03월 13일
- C. Version** : 1.07
- Date of printing** : 2026년03월 13일
- Prepared by** : Product Stewardship Blaser Swissslube AG
- D. Other**

IP346:

The contained refined mineral oils are exempt of labelling. The content of polycyclic aromatic hydrocarbons (PCA) according to IP346 is < 3% (DMSO-extract).

Indicates information that has changed from previously issued version.

Key to abbreviations : ATE = Acute Toxicity Estimate
BCF = Bioconcentration Factor
GHS = Globally Harmonized System of Classification and Labelling of Chemicals
IATA = International Air Transport Association
IBC = Intermediate Bulk Container
IMDG = International Maritime Dangerous Goods
LogPow = logarithm of the octanol/water partition coefficient
MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)
N/A = Not available
SGG = Segregation Group
UN = United Nations

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